

## PROGRAMMABLE SEQUENCER-PT10DC



### **DESCRIPTION:**

The PT10DC is a solid state sequencer designed to provide an adjustable pulse to control the pulse valves on reverse jet dust collectors. The number of outputs, on time, off time and clean up cycle are programmed by the program buttons and displayed on the program display. Up to 4 extender boards PT10DCEXT (10 outputs ea.) can be connected to the connector CON3. Two pressure switch control inputs are provided to control the operation of the timer. If connected to D.P.SWITCH interrupt terminal (1) the timer will remember the last solenoid energised and continue with the next output. If connected to the full cycle terminal (2) the timer will complete the sequence and stop at the last output. The clean up feature will run the timer for a programmed number of complete cycles (0-255) after the baghouse fan is turned off. The clean up cycle is initiated by the closing of the auxiliary contact of the fan contactor. A jumper wire must be fitted if clean up cycle is not used. A LED labelled FUSE OK will be illuminated if fuse has not blown.

### **SPECIFICATIONS:**

<u>Input voltage</u>	<u>240VAC, 50-60Hz or 24VDC</u>
<u>Fuse</u>	<u>2Amp HRC 5x20mm</u>
<u>No. of Outputs</u>	<u>10</u>
<u>Off Time</u>	<u>1 to 999 seconds (in 1 second steps)</u>
<u>On Time</u>	<u>10 to 990 milliseconds ( in 10 ms steps)</u>
<u>Clean up cycle</u>	<u>0 to 255</u>
<u>Output voltage</u>	<u>24VDC (36 or 48 VDC are available)</u>
<u>Load output</u>	<u>2 Amp</u>
<u>Operating temp.</u>	<u>-10 to + 55 degree centigrade</u>

### **DIMENSIONS:**

The PT10DC consists of a P.C. card 240 mm long, 150 mm wide and 65 mm high. A suitable dustproof plastic or metal enclosure is available.

### **PROGRAMMING INSTRUCTIONS:**

Press the select button to illuminate the RED LED indicator to the left of the program display. Each time the select button is pressed the next specific function LED will illuminate. Once a function has been selected, press the UP or DOWN push button to set the desired No. of valves, on time, off time and clean up cycle. After completion press the select button to illuminate LED indicator " RUN ". Now as all setting are locked in, the program display will indicate 0 and the timer will go through the sequence. To check or change a specific function just push the select button and illuminate the desired LED. The program display will display the current setting. In that position a change can be made and when completed push the select button to illuminate LED indicator " RUN ".

### **SEVEN SEGMENT PROGRAM DISPLAY:**

The program display will provide you with the following information:

- Display reads 0 = Sequencer is running
- Display reads 1 = Check pressure switch
- Display reads 2 = Clean up cycle complete
- Display reads 3 = Full cycle complete
- Display reads 4 = Pressure switch interrupt

